

Series SB7 Ball Valve

Three-Piece CleanFLOW[™] High Purity Ball Valve Sizes 1/2" ~ 6"

CleanFLOW[™] SB7 ball valves are engineered to be a true process piping component to specifically meet the demanding processes found in the pharmaceutical and food & beverage industries. The "Tube-ID" port opening is dimensionally identical to the adjacent tubing to comply with ASME-BPE guidelines. The standard TFM1600[™] seat material complies with 21 CFR 177.1550.

SERIES SB7 DESIGN FEATURES

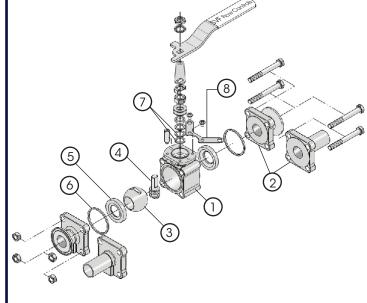
- ✓ ASME-BPE compliant
- ✓ Silicone Free
- ✓ Cavity filled TFM1600™ seat option available
- ✓ Complete 316L Stainless Steel cast construction
- ✓ Drainable design with "Tube-ID" dimensions
- ✓ Weld bosses for easy purge porting on ends
- √ ISO 5211 mounting pad for easy actuation
- Encapsulated body seals to facilitate welding without disassembly
- End connections include Tri-Clamp and Extended Tube O.D.
- Controlled delta ferrite chemistry
- ✓ Chevron (V-Ring) Stem Seals assures low friction and leak tight performance (Sizes 2-1/2" ~ 4" only)
- ✓ Standard interior finish is 20Ra or better
- ETO ends are designed for Orbital Welding
- ✓ Exclusive "Fine Adjust" handle for precise positioning on sizes 1/2" ~ 2"
- Locking device is standard on 3" and 4" valves

MATERIALS OF CONSTRUCTION

ITEM #	DESCRIPTION	MATERIALS SPECIFICATIONS (Additional options available)					
1	Body	316L Stainless Steel (ASTM A351 CF3MN)					
2	End Connector	316L Stainless Steel (ASTM A351 CF3MN)					
3	Ball	316L Stainless Steel (ASTM A351 CF3MN)					
4	Stem	316L Stainless Steel (ASTM A351 CF3MN)					
5	Seat	TFM1600™					
6	Body Seal	PTFE/TFM1600™					
7	Stem Seal	TFM1600™					
8	Locking Device (Optional)	304 Stainless Steel					

The Series SB7 Ball Valve is available with additional options.





There are no elastomers used for any of the components on the SB7 valves. Only PTFE and TFM are used for seats and seals.











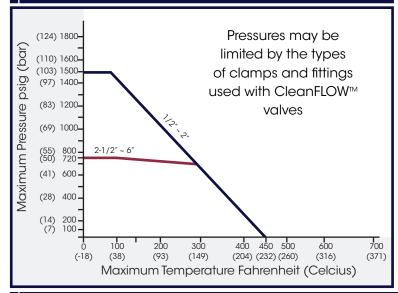
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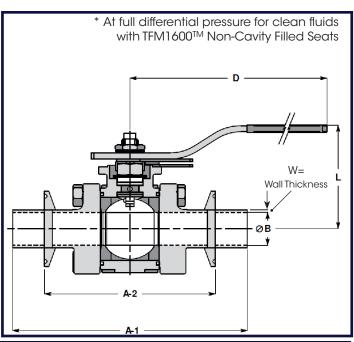
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DIMENSIONS, WEIGHT, CV, TORQUE

Size	A	-1	A.	-2	E	3	[)	I		V	V	Wei	ght	С٧	Torq	ue*
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs	kg		in-lbf	Nm
1/2″	5.50	140	3.50	89	0.37	9	5	114	2.22	56	0.065	1.7	2	0.9	8	60	7
3/4"	6.00	152	4.00	102	0.62	16	5	114	2.28	58	0.065	1.7	2	0.9	29	60	7
1"	6.50	165	4.50	114	0.87	22	6	146	2.56	65	0.065	1.7	4	1.8	66	100	11
1-1/2″	7.50	191	5.50	140	1.37	35	7	178	3.09	78	0.065	1.7	8	3.6	192	200	23
2″	8.00	203	6.25	159	1.87	47	7	178	3.45	88	0.065	1.7	13	5.9	434	250	28
2-1/2"	9.50	241	6.75	171	2.37	60	10	254	5.35	136	0.065	1.7	23	10.4	723	450	51
3″	10.50	267	7.00	178	2.87	73	14	348	6.55	166	0.065	1.7	31	14.1	1124	1300	147
4"	12.50	318	8.50	216	3.83	97	22	559	7.14	181	0.083	2.1	46	20.9	2100	1400	158
6"	16.00	406	17.00	432	5.78	147	26	660	12.00	305	0.109	2.8	196	88.5	4700	4160	470

SB7 - PRESSURE/TEMPERATURE CHART





HOW TO ORDER SERIES SB7 BALL VALVES

Please refer to our website for our comprehensive How to Order Guide for Series SB7 Ball Valves. www.SVF.net/



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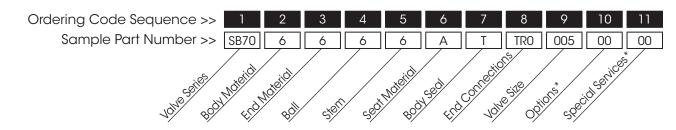
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---Ordering Code Sequence (Columns 1 thru 11)

1	2	3	4	5	6
SERIES	BODY	ENDS	BALL	STEM	SEAT MATERIAL
SB70 =	6 =	6 =	6 =	6 =	A = TFM1600™
Series SB7	316L Stainless Steel	316L Stainless Steel	316L Stainless Steel	316L Stainless Steel	
	ASTM A351 CF3MN	ASTM A351 CF3MN	ASTM A351 CF3M	ASTM A351 CF3M	$Q = TFM1600^{TM}$
					Cavity Filled

7	8	9	10	11
BODY SEAL	END CONNECTIONS	VALVE SIZE	OPTIONS*	SPECIAL SERVICES*
T = PTFE	TR0 = Tri-Clamp Ends	005 = 1/2"	00 = None	00 = None
			OH = Oval Handle	XC = Oxygen Cleaned
$A = TFM1600^{TM}$	ETO =	007 = 3/4"	LK = Locking Device	EP = Electropolished
(6" Size Only)	Extended Tube-OD Ends		SX = ISO Cast Stem Extension	HS = High Cycle Stem Kit
		010 = 1"	BX = Bar Stem Extension	(Sanitary Valve)
	JAA = Tri-Clamp End X		AD = Anti-Static Device	VV = Vacuum & Searching
	Extended Tube-OD End	015 = 1-1/2"	SC = Secondary Containment	Gas Stem Kit
	(Tri-Clamp End is under		AA = Oval Handle &	SA = 15Ra ID Finish
	the handle on manual valves)	020 = 2"	Locking Device	SB = 10Ra ID Finish
			AB = Oval Handle &	SC = 5Ra ID Finish
	JAH = Extended Tube-OD	025 = 2-1/2"	ISO Cast Stem Extension	AA = Electropolished &
	End X Tri-Clamp End		AC = Locking Device &	15Ra ID Finish
	(Extended Tube-OD End	030 = 3"	Anti-Static Device	AB = Electropolished &
	is under the handle on		AG = ISO Cast Stem Extension	10Ra ID Finish
	manual valves)	040 = 4"	& Locking Device	AC = Electropolished &
			JA = Oval Handle,	5Ra ID Finish
		060 = 6"	ISO Cast Stem Extension	AD = Oxygen Cleaned &
			& Locking Device	Electropolished
			JE = Locking Device,	JA = Electropolished,
			ISO Cast Stem Extension	Oxygen Cleaned &
			& Anti-Static Device	15Ra ID Finish
				JB = Electropolished,
				Oxygen Cleaned &
				10Ra ID Finish

Order Example: (SB706666ATTR00050000) The Part Number will contain 20 digits.



^{*} Not all Options or Special Services available on all ball valves. Consult SVF for additional information.